



-) Perform✓Support is a high performance water soluble filament designed to work as a water-soluble support material for 3D printing.
-) Perform✓Support has excellent water solubility, and designed to work perfectly with Perform✓A12, Perform✓A6 and Perform✓ACF.
-) Perform✓Support is sensitive to moisture and should be stored accordingly

Typical Properties

Property	Test Method	Unit	Typ. Value
Nominal Diameter	-	mm	1.75 / 2.85

Recommended Settings

Parameter	Unit	Set Value
Nozzle Temp.	°C	220±10
Plate Temp.	°C	≥60
Cooling	-	Medium
Print Speed	mm/sec	Medium
Retraction (Bowden)*	mm	>5
Retraction (Direct)*	mm	3±0.5
Drying	°C, hr	60, 12

-) Perform✓Support adheres well when using PEI surface, Kapton Tape or glue stick on a heated glass plate.